

## BenQmobile

### PRE M1 Milestone SCM QM Material/Process

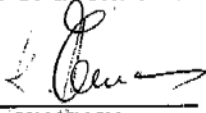
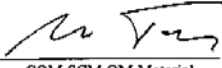
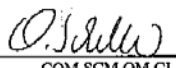
Project: Onyx

**Material:**

PD Team Project Manager (SCM QM Pro): Markus Tews

**Process:**

SD Team Project Manager (SCM QM CI): Helge Peters

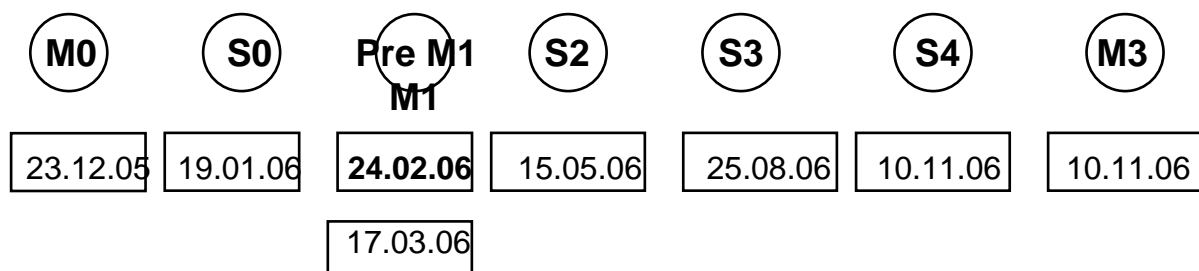
The PRE M1-SCM QM is			<input type="checkbox"/> declared
			<input checked="" type="checkbox"/> declared with restrictions
			<input type="checkbox"/> not declared
Date of declaration: 24.02.06			
			
COM SCM QM	COM SCM QM Material	COM SCM QM CI	
Date/Signature	(Project Manager PD Team) Date/Signature	(Project Manager SD Team) Date/Signature	

Copies:  
SD TLM LCM1  
PLT  
Signatory

## Checklist M1- SCM QM Material Milestone

	yes	no	owner
• Alignment with APE has been done	<input checked="" type="checkbox"/>	<input type="checkbox"/>	QM Pro
• Detailed ramp up plan with date, location, quantity on weekly basis is available	<input checked="" type="checkbox"/>	<input type="checkbox"/>	TLM
• Life cycle quantity has been updated	<input checked="" type="checkbox"/>	<input type="checkbox"/>	TLM LCM
• Maximum monthly peak of units has been updated	<input checked="" type="checkbox"/>	<input type="checkbox"/>	TLM LCM
• Peak capacity of supplied material has been defined	<input checked="" type="checkbox"/>	<input type="checkbox"/>	SP
• Suppliers including second source and supplier share have been fixed	<input type="checkbox"/>	<input checked="" type="checkbox"/>	SP
• External assemblies have been defined	<input checked="" type="checkbox"/>	<input type="checkbox"/>	TLM PT
• Availability of new mechanical / electro-mechanical components based on feasibility study and qualification plan is secured	<input type="checkbox"/>	<input checked="" type="checkbox"/>	SQA
• Manufacturing capacity of new project specific components is secured	<input checked="" type="checkbox"/>	<input type="checkbox"/>	SP
• Availability of qualified components is secured	<input type="checkbox"/>	<input checked="" type="checkbox"/>	SP
• Specifications /Draft TTD's are available for all new components	<input checked="" type="checkbox"/>	<input type="checkbox"/>	R&D
• Qualification of new components has been started	<input checked="" type="checkbox"/>	<input type="checkbox"/>	QM Pro
• QAA initialised with supplier	<input checked="" type="checkbox"/>	<input type="checkbox"/>	QM Pro
• Project list and critical parts list created	<input checked="" type="checkbox"/>	<input type="checkbox"/>	QM Pro
• Different hardware variants have been defined (RF-Solutions, Flashes)	<input checked="" type="checkbox"/>	<input type="checkbox"/>	SP
• Primavera planning has been updated with named resources till S4	<input checked="" type="checkbox"/>	<input type="checkbox"/>	QM Pro
• List of restrictions and open points has been made	<input checked="" type="checkbox"/>	<input type="checkbox"/>	QM

### Time-Schedule



## Scenario of ramp up units

Ramp-Up Plan: Revision V 3.1 – 23.02.06

Start of ramp up : CW 38

PS Date: CW 38

DS Date: CW 42

Maximum monthly quantity: 120k per month including 30% upside flexibility

Variants: 1

Microsoft Excel - RU\_Plan\_Onyx V3.1\_0602231.xls

Frage hier eingeben

90%

Arial 10

File Run Ramp Up Series

month in 2006

calendar-week in 2006

milestones

dispo plan for critical parts

production plan global

rebooting of devices in KLF

phones ready for delivery on stock total

phones ready for delivery on stock total /month

prod. plan KLF no-ID

prod. plan KLF variant

rebooting of devices in KLF

production plan KLF total

phones ready for delivery on stock KLF

dispersant L36880-W3450-A50

dispersant L36880-W3450-A888

conditions:

2 Lines planned to fulfill Ramp Up volume

RU diag. (cum) RU diag. RU\_Plan

Bereit

NF

<u>Restrictions / Open Points</u>	
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[illegible]